

Work Order ID 70719

Monday, June 13, 2011 2:40:10 PM



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Item ID: D2802-2

Accept



Setup Start



Revision ID:

Stop



Item Name: Arm

Start Date: 6/13/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/24/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00		B.A. 11/06/30		2	0		
140 Small Fab Small Fab Small Fab	Small Fab Memo Tumble & Deburr NO sharp edges.	0.00 0.00		v/a					
150 QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00							

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Item ID: D2802-2

Accept



Setup Start



Revision ID:

Stop



Item Name: Arm

Start Date: 6/13/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/24/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 Packaging	Identify as per dwg & Stock Location: <i>UAT</i> Memo	0.00 0.00							
170 QC	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							
Quality Control									

*11-07-04 2**11/7/5**ME 11-07-01*

Picklist Print

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Monday, June 13, 2011 2:40:08 PM

Work Order ID: 70719



Parent Item: D2802-2



Parent Item Name: Arm

Start Date: 6/13/2011

Required Date: 6/24/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP: ☐B02.03.18 Re-format ☐ NG
IPP: ☐C06.02.13 Removed p/c ☐EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6B0.500X06.00
0

Purchased

No

100

f

42.0000

1.5

3.157895



SL 11/06/29

6061-T6 Bar .500 x 6.00

Location

Loc Qty

Loc Code

MAT004

42

112567

22

115045

20

3.2

DART AEROSPACE LTD		Work Order: 7049
Description: Arm		Part Number: D2802-2
Inspection Dwg: D2802	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.500	+/-0.010	0.500	✓		Vern	ML-7
Ø0.191	+0.005/-0.001	Ø0.192	✓		"	"
1.500	+/-0.010	1.500	✓		"	"
0.100	+/-0.010	0.100	✓		"	"
9.358	+/-0.010	9.358	✓		M-tape	ML-2
Ø0.507	+0.000/-0.001	Ø0.5065	✓		Micro	ML-08
2.033	+/-0.010	2.033	✓		Vern	ML-7
1.000	+/-0.010	1.000	✓		"	"
2.000	+/-0.010	2.000	✓		"	"
1.347	+/-0.010	1.347	✓		"	"
R0.75	+/-0.030	R.750	✓		R-G	"
R0.0300	+/-0.010	R.030	✓		"	"
R0.125	+/-0.010	R.125	✓		"	"
0.500	+/-0.010	0.490			Vern	ML-7
0.125	+/-0.010	0.118	✓		"	"
Ø0.507 x 0.250	+0.000/-0.001 x +/-0.010	Ø0.5065 x 0.250	✓		"	"
Ø0.375 x 100°	+/-0.010 x 0.5°	Ø0.375 x 100°	✓		"	"
0.250	+/-0.010	0.250	✓		"	"
R0.032	+/-0.010	R.032	✓		R-G	

Measured by: [Signature]
Date: 11/06/30

Audited by: BA
Date: 11/06/30

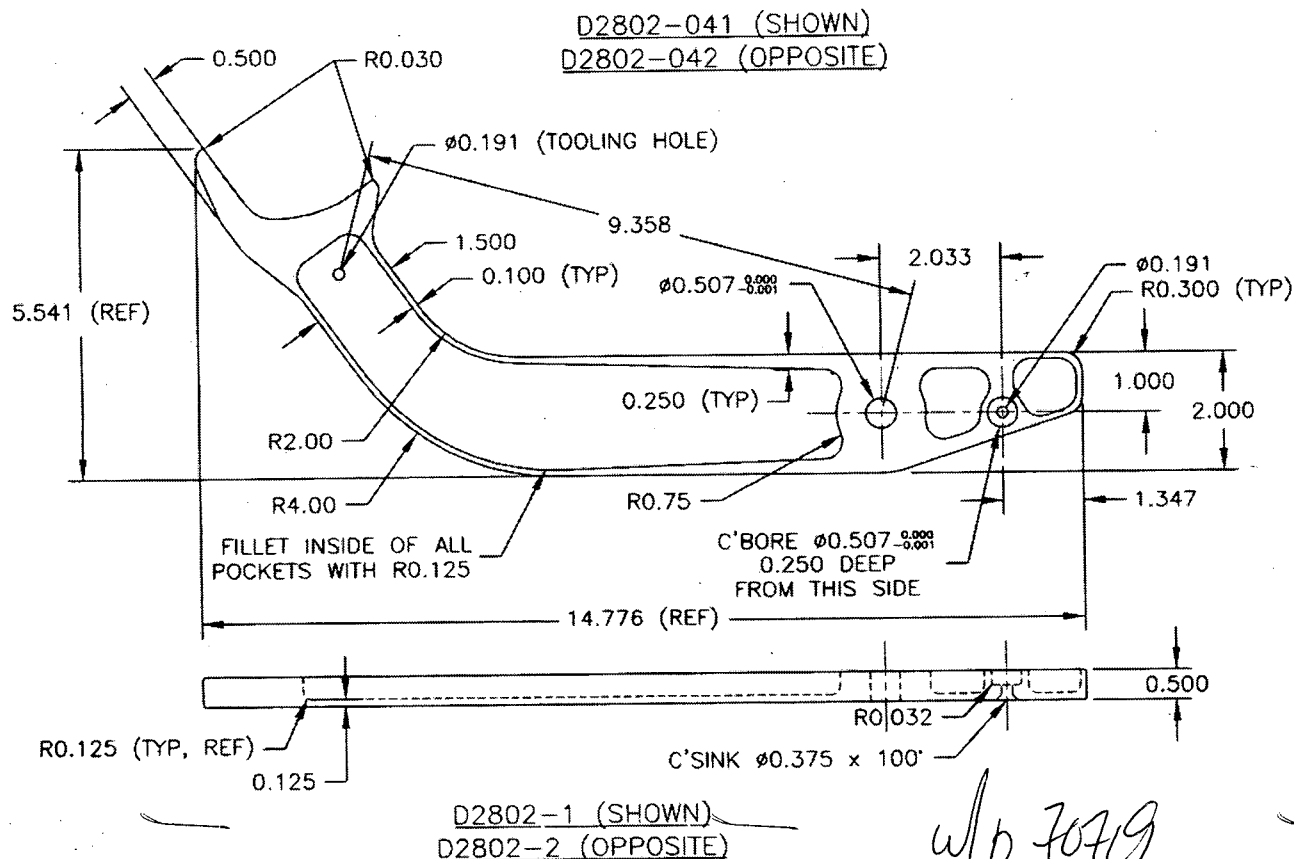
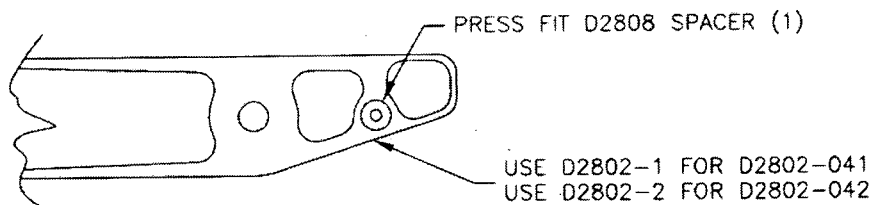
Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.08.29	New Issue	KJ/JLM	[Signature]

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
00.11.03		D2802	SHEET 1 OF 1
DATE	TITLE	ARM	SCALE
00.11.03			1:3
A	00.11.03	NEW ISSUE	



MACHINE PER DRAWING FILE "D2802-A1.DWG"
MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) 0.500 THICK (REF)
DEBURR TO LEAVE R0.030 - 0.063 ON ALL EDGES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
00-11-13